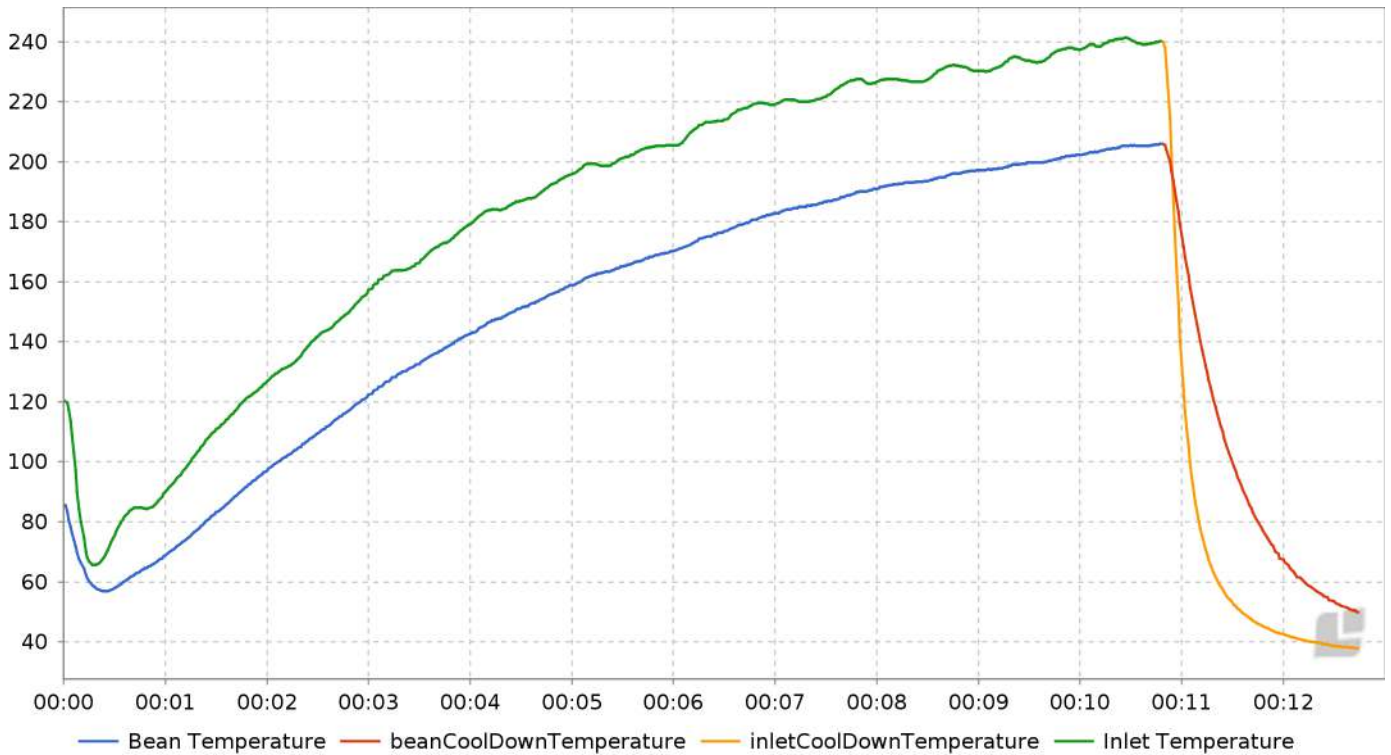
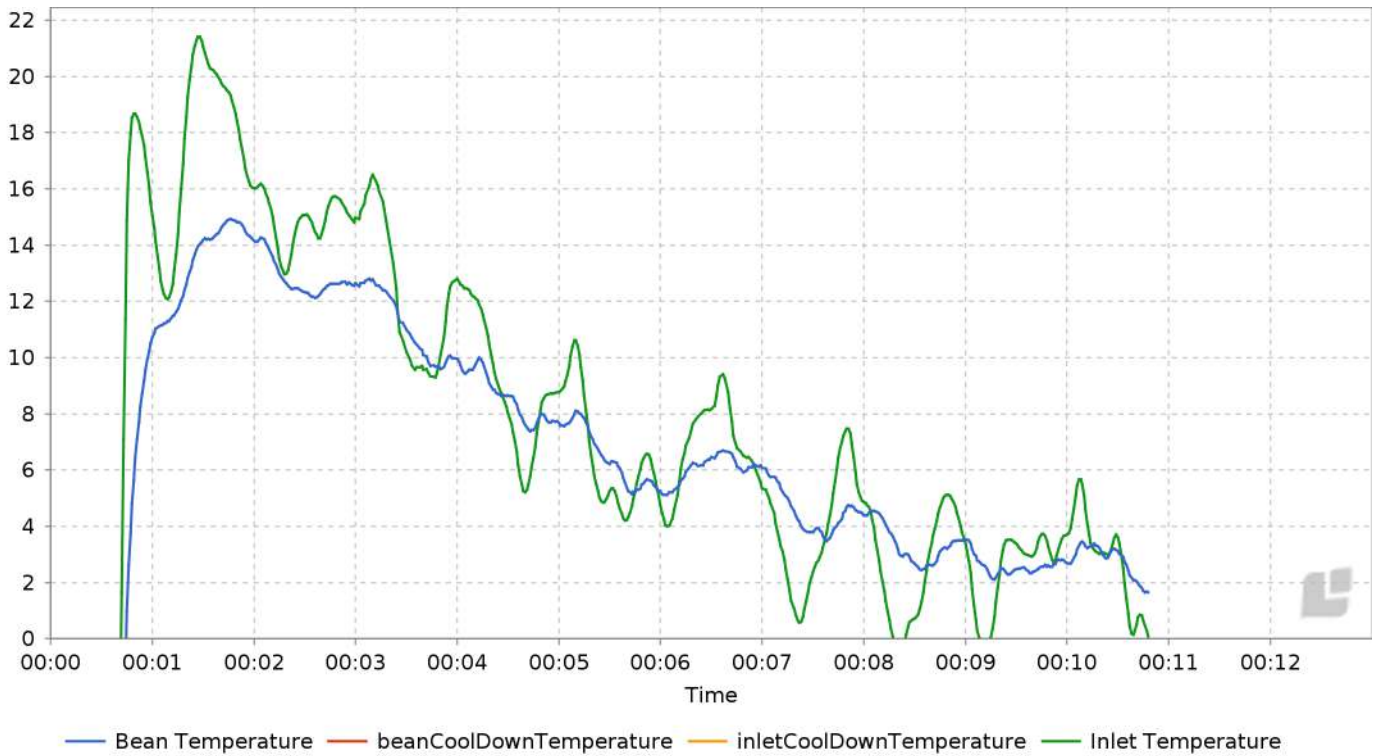


SR-0316 Colombia Tolima planadas SCA gr1-org fabrica - Lora liketg1.4

Profile Lora liketg1.4
Machine IKAWA
Worker
Start date 2019-01-23 17:43
Duration 10:47
Start Weight 50 g
End Weight 50 g

Roast Area Index	94,771.7 °C	End Temperature	206 °C
Development time	93.4 s	Development time ratio	14.4 %
Charge Temperature	85.5 °C		





Details

Segments	Duration	RoR AVG	Roast Area Index (°C)
Start to Turning Point	00:24		1,521.8
Development time	01:35	2.6	19,225.9

Time	Event	Note
00:24	Turning Point	
09:13	First Crack	
09:54	Second Crack	

Time	Bean Te... (°C)	RoR Bean Te... (°C)	beanCoo... (°C)	RoR beanCoo... (°C)	inletCo... (°C)	RoR inletCo... (°C)	Inlet T... (°C)	RoR Inlet T... (°C)
00:00	85.5						120.2	
00:30	57.9						75.6	
01:00	68.9	10.7					90.1	15.1
01:30	83.2	14.2					110.8	21.1
02:00	97.2	14.2					126.8	16.0
02:30	109.5	12.3					141.8	15.1
03:00	122.3	12.6					157.2	15.0
03:30	132.7	11.0					166.4	10.2
04:00	142.6	10.0					179.3	12.8
04:30	151.3	8.7					187.0	8.0
05:00	158.9	7.7					195.8	8.8
05:30	165.1	6.2					201.3	5.2
06:00	170.3	5.2					205.6	4.8
06:30	176.9	6.5					214.0	8.2
07:00	182.8	6.1					219.1	5.3
07:30	186.7	3.8					221.8	2.4
08:00	191.0	4.4					226.6	4.9
08:30	193.6	2.7					227.4	0.7
09:00	197.2	3.5					230.4	3.4
09:30	199.7	2.5					233.7	3.4
10:00	202.3	2.7					237.4	3.7
10:30	205.4	3.1					240.6	3.6

Time	Bean Te... (°C)	RoR Bean Te... (°C)	beanCoo... (°C)	RoR beanCoo... (°C)	inletCo... (°C)	RoR inletCo... (°C)	Inlet T... (°C)	RoR Inlet T... (°C)
11:00	206.0		175.6		132.5		240.1	
11:30			101.1		53.6			
12:00			67.3		42.5			
12:30			53.5	-15.7	38.8	-4.2		
12:44			49.9	-9.8	37.8	-2.7		